

UTILITY
PATENT APPLICATION
TRANSMITTAL

Only for new nonprovisional applications under 37 CFR
1.53(b)

Attorney Docket No.

P99,1996

First Named Inventor or Application Identifier

Grover John Manderfield, Jr.

Express Mail Label No: # EL408260909US

ADDRESS TO: Assistant Commissioner for Patents
Box Patent Application
Washington, DC 20231

APPLICATION ELEMENTS

See MPEP chapter 600 concerning utility patent application contents.

1. ☒ Specification [Total Pages 12]
2. ☒ Drawing(s) (35USC 113) [Total Pages 4]
3. ☒ Declaration and Power of Attorney [Total Pages 2]
 - a. ☒ Newly executed declaration (Original copy)
 - b. ☐ Copy from prior application (37CFR 1.63(d))
(for continuation/divisional with Box 14 completed)
 - i. ☐ [Note Box 4 Below]
DELETION OF INVENTOR(S)
Signed statement attached deleting
Inventor(s) named in the prior application,
see 37 CFR 1.63(d)(2) and 1.33(b).
4. ☐ Incorporation By Reference (usable if Box 3b is checked)
The entire disclosure of the prior application, from which a
copy of the oath or declaration is supplied under Box 3b,
is considered as being part of the disclosure of the
accompanying application and is hereby incorporated by
reference therein.

ACCOMPANYING APPLICATION PARTS

5. ☒ Assignment Papers (cover sheet & documentation)
Consolidated Container Company L.L.C.
6. ☐ Letter under 37 CFR 1.41(c).
7. ☐ English Translation Document (if applicable)
8. ☐ Information Disclosure Statement (IDS)/PTO-1449 ☐ Copies of IDS Citations
9. ☐ Preliminary Amendment
10. ☒ Return Receipt Postcard (MPEP 503)
(Should be specifically itemized)
11. ☐ Small Entity ☐ Statement filed in prior application,
Statement(s) Status still proper and desired
12. ☐ Certified Copy of Priority Document(s)
13. ☐ Other:

14. If a CONTINUING APPLICATION, check appropriate box and supply the requisite information:

☐ Continuation ☐ Divisional ☐ Continuation-in-part (CIP) ☐ of prior application No: /

CLAIMS AS FILED

(1) FOR	(2) NUMBER FILED	(3) NUMBER EXTRA	(4) RATE	(5) BASIC FEE \$690.00
TOTAL CLAIMS 20	23	3	\$18.00	\$54.00
INDEPENDENT CLAIMS 3	4	1	\$78.00	\$78.00
ANY MULTIPLE DEPENDENT CLAIMS? (YES (X) NO)				
			TOTAL FILING FEE ->	\$822.00

☒ The Commissioner is hereby authorized to charge any additional fees which may be required in connection with this application, or credit any overpayment to ACCOUNT NO. 08-2290. A duplicate copy of this sheet is enclosed.

☒ A check in the amount of \$ 822.00 to cover the filing fee is enclosed.

15. CORRESPONDENCE ADDRESS

HILL & SIMPSON
A Professional Corporation
233 South Wacker Drive - 85th Floor Sears Tower
Chicago, Illinois 60606
Telephone (312) 876-0200 - Fax (312) 876-0898

SIGNATURE:

1084:1190
U-11

DATE: April 6, 2000

CERTIFICATE OF MAILING BY "EXPRESS MAIL"

"Express Mail" Mailing Label Number EL408260909US

Date of Deposit: April 6, 2000

I hereby certify that this correspondence is being deposited with the United States Postal "Express Mail Post Office to Addressee" service under 37 CFR 1.10(c) on the date indicated above and is addressed to

BOX PATENT APPLICATION
ASSISTANT COMMISSIONER FOR PATENTS
WASHINGTON, D.C. 20231

Attorney Docket Number: P99,1996


Title: MOLDABLE CONTAINER WITH BULGING SIDES AND FEET

Applicant: Grover John Manderfield, Jr.

Enclosed are the following documents:

Specification;
Executed Declaration and Power of Attorney;
PTO-1595;
Executed Assignment;
Check: \$40.00 (Assignment filing fee);
Application filing fee; and

Postcard.



Signature of person mailing documents and fees

SPECIFICATION

TITLE

5 **“MOLDABLE CONTAINER WITH BULGING SIDES AND FEET”**

FIELD OF THE INVENTION

10 The present invention generally relates to shallow bowl-shaped containers. More specifically, the invention relates to shallow bowl-shaped containers that are blow molded, injection blow molded or injection molded. Additionally, the invention relates to methods for hot-filling and retorting such containers.

BACKGROUND OF THE INVENTION

15 Shallow molded containers are known. However, molded containers having bulging sides are not known because it is difficult to extract such a container in an axial direction from the mold because of engagement of the bulging sides against portions of the mold that correspond to the upper or lower portions of the container body.

20 Further, molded containers having individual "feet" are not commonly known for containers other than pressure vessels for soft drinks. Instead, prior art molded containers typically employ a circular standing ridge in place of individual feet because it is difficult to mold plastic containers having feet. Yet individual feet can be preferred over a standing ridge because three individual feet can impart improved stability to a container when in use because the possibility of the container rocking is reduced or eliminated.

25 Still further, although plastic hot-fill containers and plastic retort containers are known, they are configured to be deformable or to include expansion members to accommodate volumetric changes of the contents during cooling of a hot-fill container or during heating of a retort container. As a result, rigid containers for hot-fill and retort applications are not generally available.

30 Also, consumer demand requires that new product designs and shapes be constantly developed. This demand also applies to containers. As a result, there is a need for a moldable container with bulging sides because such a container would be different in configuration than prior art molded containers and could be used to distinguish the products sold in such containers from competing products. Further, there is a need for molded containers having feet as opposed to circular standing ridges to present a container with a new look or appearance. Still further, there is a need for molded containers having unique designs that are both rigid and suitable for hot-fill and retort processing.

35

SUMMARY OF THE INVENTION

The above needs are inventively met by the present invention which provides a plastic molded container having bulging sides with or without supporting feet. Further, the present invention provides a method of making such a container. Finally, the present invention provides
5 such a container suitable for hot-filling and retorting.

To these ends, in an embodiment, the present invention provides a plastic molded container that comprises a bowl which comprises an upper rim, a bottom and a sidewall that extends between the upper rim and the bottom. The sidewall extends radially outwardly before extending radially inwardly as the sidewall extends downward between the upper rim and the bottom to provide a
10 bulging sidewall.

In an embodiment, the bowl further comprises a plurality of feet formed along the bottom as deformations of the bottom.

In an embodiment, immediately below the upper rim, the sidewall extends radially inwardly to form a substantially flat surface that extends radially inwardly at an angle to form a grip before the sidewall extends radially outwardly before extending radially inwardly again as the sidewall extends downward towards the bottom.
15

In an embodiment, the plurality of feet comprises at least three feet. In such an embodiment, the three feet can comprise a first foot that extends along a radius of the bowl as viewed from the bottom thereof and a second foot and a third foot which extend in opposite directions and perpendicular to the radius along which the first foot extends. In such an embodiment, the radius along which the first foot extends can be a mold parting line.
20

In an embodiment, the plurality of feet can comprise at least four feet. In such an embodiment, the four feet can comprise a first pair of feet disposed on one side of a diameter of the bowl as viewed from the bottom thereof and a second pair of feet disposed on an opposing side of said diameter from the first feet. In such an embodiment, the first pair of feet may be disposed parallel to one another and the second pair of feet may be disposed parallel to one another. In a related embodiment, the at least four feet can comprise a first pair of feet disposed along a diameter of the bowl as viewed from the bottom thereof and a second pair of feet disposed on opposing sides of the diameter along which the first pair of feet are disposed. In such an embodiment, the second
25 pair of feet may be colinear. In such an embodiment, the diameter may be a mold line.
30

In an embodiment, the container may further comprise a lid that is securable to the upper rim.

In an embodiment, the lid may be rotatably securable to the rim.

In an embodiment, the invention provides a blow-molded plastic bowl-shaped container having three feet unitarily formed with the container, one foot extending in a first radial direction, the other two feet extending in directions opposite to each other and perpendicular to the first direction.

5 In an embodiment, the feet are outward extensions of the wall of the bowl-shaped container. The feet can be elongated and tapered from the middle of the bowl portion to the outer periphery of the bowl portion.

In an embodiment, the container is molded from a plastic comprising at least one of the group consisting of polyvinylchloride, polyethyleneterephthalate, high density polyethylene, polycarbonate,
10 polystyrene and polypropylene.

In an embodiment, the container is blow-molded from a single layer plastic.

In an embodiment, the container is blow-molded from plastic materials having a plurality of layers. In such an embodiment, the plastic may further comprise at least a barrier layer, such as an oxygen barrier layer, selected from the group consisting of polyvinylidenechloride, nylon, and ethylenevinylalcohol copolymer. In addition, a barrier quality can be provided by spray coating the
15 molded container. Plasma deposition may also be used to create a barrier layer. In addition to oxygen, such a barrier may also be intended for odors, solvents or other gases.

In an embodiment, the invention provides a method of forming a plastic container comprising the steps of: providing two mold halves, each mold half having a cavity defining one-half of the container comprising a bowl comprising an upper rim, a bottom and a sidewall extending between
20 the upper rim and the bottom, the sidewall extending radially outwardly before extending radially inwardly as the sidewall extends downward between the upper rim and the bottom to provide a bulging sidewall; abutting the two mold halves together; blowing plastic material into the abutted mold halves under blow molding conditions; separating the mold halves; and extracting the resultant container.

25 In an embodiment, the present invention provides a method of forming a plastic container from a mold comprising more than two parts or halves, such as a three or four piece mold.

In an embodiment, the present invention comprises a method of hot-filling a container, comprising the steps of: providing a plastic container comprising a bowl comprising an upper rim,
30 a bottom and a sidewall extending between the upper rim and the bottom, the sidewall extending radially outwardly before extending radially inwardly as the sidewall extends downward between the upper rim and the bottom to provide a bulging sidewall; positioning the container within a receptacle; filling the container with material under hot filling conditions; sealing the container with

a suitable seal member; and securing a lid on the container.

In an embodiment, the present invention comprises a method of retorting material disposed within a container, comprising the steps of: providing a plastic container comprising a bowl comprising an upper rim, a bottom and a sidewall extending between the upper rim and the bottom, the sidewall extending radially outwardly before extending radially inwardly as the sidewall extends downward between the upper rim and the bottom to provide a bulging sidewall; positioning the container within a receptacle; filling the container with material under ambient or near ambient conditions; sealing the container with a suitable seal member; securing a lid on the container; and heating the container, material, lid and seal member.

Other objects and advantages of the present invention will become apparent upon reading the following detailed description and appended claims, and upon reference to the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

For a more complete understanding of the present invention, reference should now be made to the embodiments illustrated in greater detail in the accompanying drawings and described below by way of examples of the present invention.

Figure 1 illustrates in perspective bottom view a container embodying principles of the present invention;

Figure 2 illustrates in side elevational view a container embodying principles of the invention filled with product;

Figure 3A illustrates the container of Figure 1 in plan view schematically surrounded by mold halves illustrated by broken lines;

Figures 3B-3C illustrate schematically, in a bottom plan view, containers made in accordance with the present invention having four feet;

Figures 3D-3E illustrate schematically, in a bottom plan view, containers made in accordance with the present invention having six feet;

Figure 4 schematically illustrates the interior of a mold half and a compressed gas needle used to blow gas into the interior of a parison used to form the container of Figure 1; and

Figure 5 illustrates a side elevational view of the container of Figure 1 having a lid and screw thread top shown in phantom lines.

It should be understood that the drawings are not necessarily to scale and that the embodiments are sometimes illustrated by graphic symbols, phantom lines, diagrammatic representations and fragmentary views. In certain instances, details which are not necessary for an

understanding of the invention or which render other details difficult to perceive may have been omitted. It should be understood, of course, that the invention is not necessarily limited to the particular embodiments illustrated herein.

DETAILED DESCRIPTION OF THE PRESENTLY PREFERRED EMBODIMENTS

5 As illustrated in Figures 1-3, a container 10 embodying principles of the invention includes a bowl portion 12, preferably shaped like a bean pot. Such a shape includes a bulging sidewall 14 which in cross section is arcuate in shape thereby to impart a lower belly 16 to the container 10. The sidewall 14 terminates in a neck portion 18, which in turn flares outwardly to form a grip 19 and terminates in an upper rim 20. The rim 20, in the embodiment illustrated in the figures, has a
10 shoulder 22 which extends inwardly into the neck 24 of the container. As the sidewall 14 extends downwardly from the neck 18, it extends radially outwardly until it reaches a lower mid-point of the container 10 and then the sidewall 14 extends radially inwardly as shown to form the belly 16 before the sidewall 14 reaches the bottom 21.

15 As may be appreciated from the figures, the container 10 has "squat" proportions in which the largest-room sectional diameter of the bowl 12 (i.e., taken along a horizontal cross section) is larger or greater than the height of the bowl 12. In the illustrated embodiment, this diameter is greater than an overall height of the container 10 as measured from a bottom of the bowl 12 to a top of the rim 20.

20 Referring to Figure 4, in the presently preferred method for forming the container 10, a plastic material parison 26 is captured in a cavity 48 defined by two mold halves 28 and 29, and compressed gas is blown into the mold to force the material 26 against the walls of the cavity 48 defined in the mold halves 28 and 29. The container 10 is then formed in the normal manner with appropriate cooling steps, such as liquid cooling to set the shape of the plastic. When the container 10 is completed, the mold halves 28 and 29 are separated and the container 10 is ejected or released.

25 Blow molding is well known and reference can be made to United States Patents Nos. 4,457,855 and 4,990,382, which are incorporated herein by reference.

As illustrated, in Figure 4, as is known, a spin trim dome or a blow dome 30 can be formed to a top of the container 10. The dome 30 can then be removed during a further processing.

30 Further, each mold half 28 and 29 can further define a second cavity (not shown) for simultaneously molding a second container (not shown). The second cavity can be molded 180-degrees opposed to the first container 10 and connected to the first container across the dome 30. After extraction of the connected containers, the containers can be separated at the area comprising the dome 30 and the remnants of the dome removed from the respective containers.

The plastic material parison 26 can comprise a single layer plastic or a multi-layer plastic. The plastic can be chosen from any suitable material, including but not limited to polyvinylchloride, polyethyleneterephthalate, high density polyethylene, polycarbonate, polystyrene and polypropylene plastic materials which are particularly suited for containers 10 having cold fill food items. Further, a multi-layer plastic may be used which has a barrier layer, such as an oxygen barrier layer, comprising, for example, a material including, but not limited to polyvinylidenechloride, nylon, and ethylenevinylalcohol copolymer. An oxygen barrier layer is particularly suited for containers 10 having oxygen sensitive food items. As mentioned previously, in addition, a barrier quality can be provided by spray coating the molded container. Plasma deposition may also be used to create a barrier layer. In addition to oxygen, such a barrier may also be intended for odors, solvents or other gases.

As illustrated, the resultant container 10 then has a mold parting line 32 along its underside at which the two mold halves 28 and 29 were abutted. This mold parting line 32 serves herein as a reference line against which further features of the container are described.

As also illustrated in Figure 3A, the container 10 may include three unitarily formed feet 34, 36 and 38. The feet 34, 36 and 38 essentially comprise deformed wall portions 14 of the container 10 formed by the pressure of blow-molding gas blown into the interior of the bowl portion 12 during its formation. Each foot 34, 36 and 38 is somewhat elongate and tapered from a back end 42 to a front end 40. The front ends 40 are those portions that face the outer periphery of the bowl portion 12, while the back ends 42 are those portions that face either the mold line 32 or a middle of the bowl portion 12, as viewed in plan view of Figure 3A. Figures 3B and 3C illustrate configurations of the container that include four feet 61-64 and 61a-64a respectively. Figures 3D and 3E illustrate embodiments which include six feet 65-70 and 65a-70a respectively.

Referring back to Figure 3A, one of the feet 34 is formed along the mold parting line 32 and thus each half 44 and 46 of the foot 34 is formed by a suitable cavity in a respective one of the mold halves 28 and 29. Each of the other feet 36 and 38 is completely formed by another suitable cavity in a respective one of the mold halves 28 and 29. As illustrated, the other feet 36 and 38 extend at a right angle to the first foot 34 and are positioned at a portion of the bottom of the container 10 opposite the outermost reach of the first foot 34. As illustrated in Figures 3C and 3E, the feet 62a, 64a of the four foot configuration shown in Figure 3C and the feet 67a, 70a of the six foot configuration shown in Figure 3E may also be formed along mold lines 71, 72 respectively.

The recessed neck 18 and grip 19 of the container 10 provides an area which is easy for a user to grip the container 10. The recessed neck portion 18 provides an indentation in which a normal

sized adult fingers can fit thereby enabling a more secure grip about the neck 18 as the neck 18 will be hindered from moving up or down relative to the fingers. This is particularly useful when the outside of container is wet, for example, due to sweating or condensation or when the container is hot.

Further, the sidewall 14 of the container 10 is preferably molded into a shape such that a number of containers 10a (not shown) and 10b (not shown) can be stacked one onto another. To this end, the front ends 40 of the feet 34, 36 and 38 of the first container 10a abut against an inside ridge formed into a top of a lid 50 on the second container 10b, the feet 34, 36 and 38 being hindered from lateral movement by the ridge on the lid 50.

Further, in one embodiment, it will be noted that the maximum radius of the sidewall 14 may be slightly greater than the maximum radius of the rim 20 or shoulder 22 or lid 50. This arrangement ensures that sidewalls 14 of adjacent containers 10 will engage one another without the lids 50 of adjacent containers 10 engaging one another when a plurality of containers are packed tightly together in a box or case.

The container 10 can be filled with any suitable material. In a preferred embodiment, the container 10 has a bowl-shaped wall, which is suitable for containing food products, such as, for example, salsa, beans, cheese, or sauces. The container 10 can be filled with material by a cold-fill or a hot-fill process. Further, the container 10 is also suitable for retort processes as well. The bowl is equally adaptable for or usable in such varied processes/applications because of the inherent integrity/sturdiness provided by the bowl's shape. With this shape, the walls resist paneling and other deformations even during a retort process in which items are first sealed in the container area then subjected to heating and then cooling.

After the container 10 is filled with material, the neck 24 of the container 10 can be sealed with a suitable sealing member such as a film or foil which is bonded to the neck portion 24. In the alternative, an overseal (not shown) can be placed over the lid 50. A tamper evident seal can then be formed over the neck portion 24 and secured thereto by the hot melt adhesive. The tamper evident seal can comprise any conventional sealing material, such as, for example, a single layer or multi-layer foil. A lid 50 can then be fitted over the sealing member and secured to the container 10.

For retort processes, the container 10 can be filled with material at an ambient temperature or an elevated temperature for materials where it is desired to reduce the viscosity of the material for handling or filling purposes.

Again, while a two mold formation has been discussed and shown, containers of this type can be made using more than two mold parts, e.g., three or four mold sections.

From the above description it is apparent that the objects of the present invention have been achieved. While only certain embodiments have been set forth, alternative embodiments and various modifications will be apparent from the above description to those skilled in the art. These and other alternatives are considered equivalents and within the spirit and scope of the present invention.

WHAT IS CLAIMED IS:

1. A plastic molded container comprising:

a bowl comprising an upper rim, a bottom and a sidewall extending between the upper rim and the bottom, the sidewall extending radially outwardly before extending radially inwardly as the sidewall extends downward between the upper rim and the bottom to provide a bulging sidewall.

2. The plastic molded container of claim 1 further comprising a plurality of feet unitarily formed along the bottom as deformations of the bottom.

3. The plastic molded container of claim 1 wherein immediately below the upper rim the sidewall extends radially inwardly to form a substantially flat gripping surface that extends radially inwardly at an angle below the upper rim before the sidewall extends radially outwardly before extending radially inwardly again as the sidewall extends downward towards the bottom.

4. The plastic molded container of claim 2 wherein the plurality of feet comprises at least three feet.

5. The plastic molded container of claim 4 wherein the three feet comprises a first foot that extends along a radius of the bowl as viewed from the bottom thereof, and a second foot and a third foot which extend in opposite directions and perpendicular to the radius along which the first foot extends.

6. The plastic molded container of claim 2 wherein the plurality of feet comprises at least four feet.

7. The plastic molded container of claim 6 wherein the four feet comprise a first pair of feet disposed on one side of a diameter of the bowl as viewed from the bottom thereof and a second pair of feet disposed on an opposing side of said diameter from the first feet.

8. The plastic molded container of claim 7 wherein the first pair of feet are disposed parallel to one another and the second pair of feet are disposed parallel to one another.

9. The plastic molded container of claim 6 wherein the four feet comprise a first pair of feet disposed along a diameter of the bowl as viewed from the bottom thereof and a second pair of feet disposed on opposing sides of the diameter along which the first pair of feet are disposed.

10. The plastic molded container of claim 9 wherein the second pair of feet are colinear.

11. The plastic molded container of claim 5 wherein the radius is a mold line.

12. The plastic molded container of claim 7 wherein the diameter is a mold line.

13. The plastic molded container of claim 1 further comprising a lid securable to the upper rim.

14. The plastic molded container of claim 13 wherein the lid is rotatably securable to the rim.

15. The plastic molded container of claim 1 wherein each foot is elongated and tapered from a front end facing towards an outer periphery of the bowl to a rear end facing towards a central axis of the bowl.

16. The plastic molded container of claim 1 wherein the container is molded from a plastic comprising at least one of the group consisting of polyvinylchloride, polyethyleneterephthalate, high density polyethylene, polycarbonate, polystyrene and polypropylene.

17. The plastic molded container of claim 1 wherein the container is blow-molded from a single layer plastic.

18. The plastic molded container of claim 1 wherein the container is blow-molded from a multi-layer plastic.

19. The plastic molded container of claim 18 wherein said multi-layer plastic further comprises at least one gas barrier layer selected from the group consisting of polyvinylidenechloride, nylon, and ethylenevinylalcohol copolymer.

20. The plastic molded container of claim 1 wherein the container has a diameter and a height, the diameter being greater than the height.

21. A method of forming a plastic container comprising the steps of:

5 providing two mold halves, each mold half having a cavity defining one-half of the container comprising a bowl comprising an upper rim, a bottom and a sidewall extending between the upper rim and the bottom, the sidewall extending radially outwardly before extending radially inwardly as the sidewall extends downward between the upper rim and the bottom to provide a bulging sidewall;

abutting the two mold halves together;

10 blowing plastic material into the abutted mold halves under blow molding conditions;

separating the mold halves; and

extracting the resultant container.

22. A method of hot-filling a container, comprising the steps of:

15 providing a plastic container comprising a bowl comprising an upper rim, a bottom and a sidewall extending between the upper rim and the bottom, the sidewall extending radially outwardly before extending radially inwardly as the sidewall extends downward between the upper rim and the bottom to provide a bulging sidewall;

positioning the container within a receptacle;

20 filling the container with material under hot filling conditions;

sealing the container with a suitable seal member; and

securing a lid on the container.

23. A method of retorting material disposed within a container, comprising the steps of:

25 providing a plastic container comprising a bowl comprising an upper rim, a bottom and a sidewall extending between the upper rim and the bottom, the sidewall extending radially outwardly before extending radially inwardly as the sidewall extends downward between the upper rim and the bottom to provide a bulging sidewall;

positioning the container within a receptacle;

30 filling the container with material under ambient or near ambient conditions;

securing a lid on the container;

sealing the container with a suitable seal member;

heating the container, material, lid and seal member.

ABSTRACT OF THE DISCLOSURE

A molded plastic bowl-shaped container having a bulging sidewall. The bowl structure includes an upper rim, a bottom and a sidewall that extends between the upper rim and the bottom. The sidewall extends radially outwardly before extending radially inwardly as the sidewall extends downward between the upper rim and the bottom to provide a bulging sidewall configuration. The container may also include a plurality of feet unitarily formed with the container. Further, a method of making such a container, a method of hot-filling such a container and a method of retorting material enclosed in such a container are disclosed.

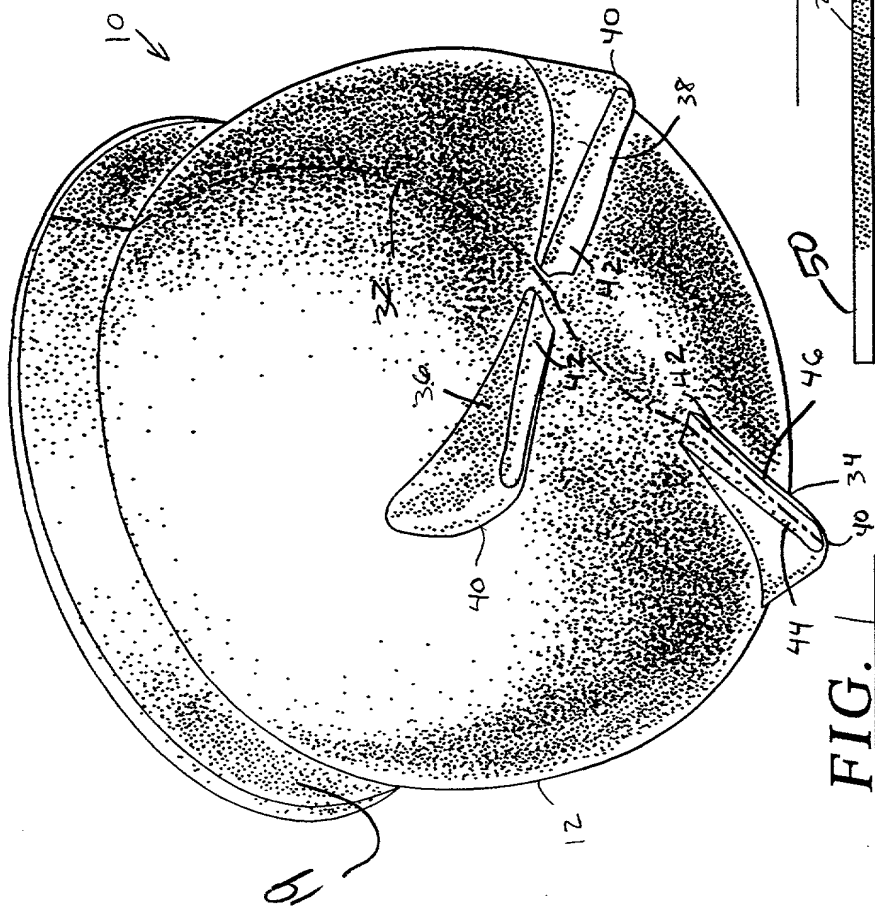


FIG.

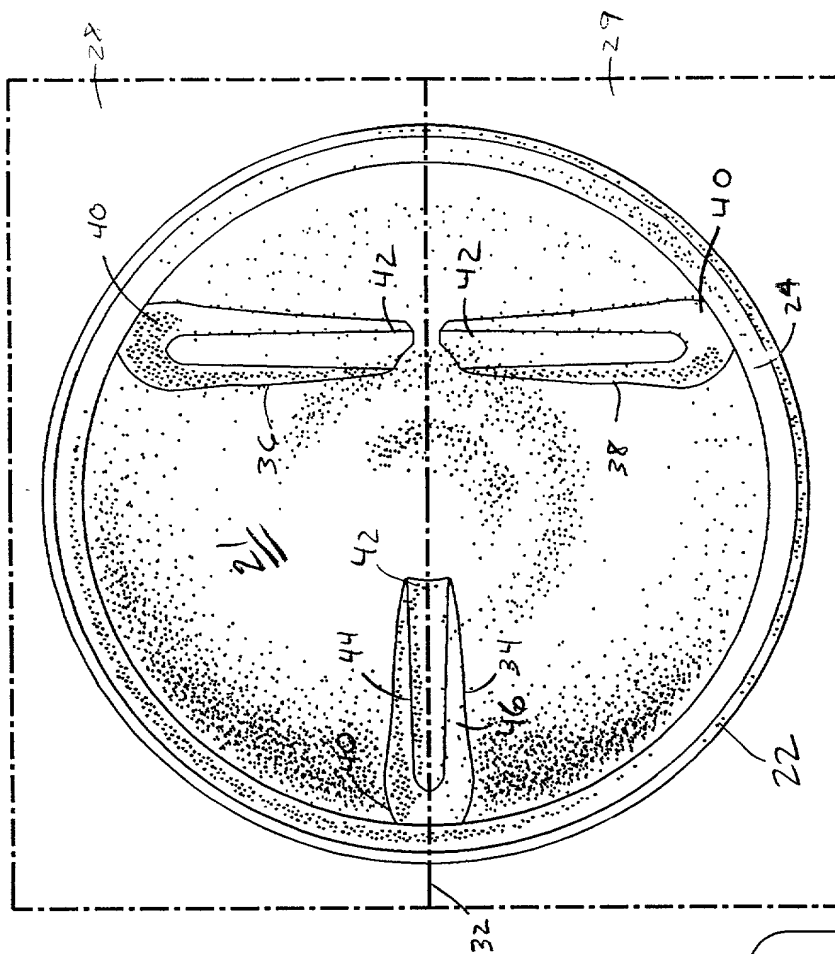


FIG. 3A

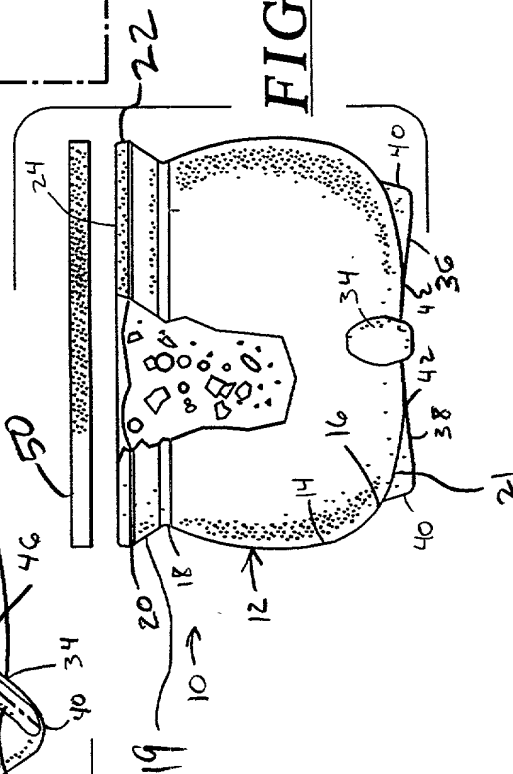


FIG. 2

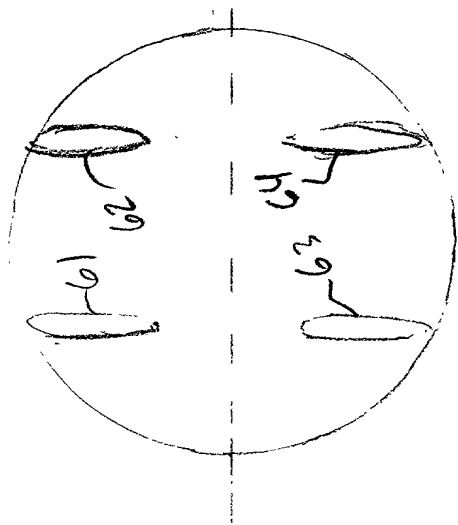


FIG. 3B

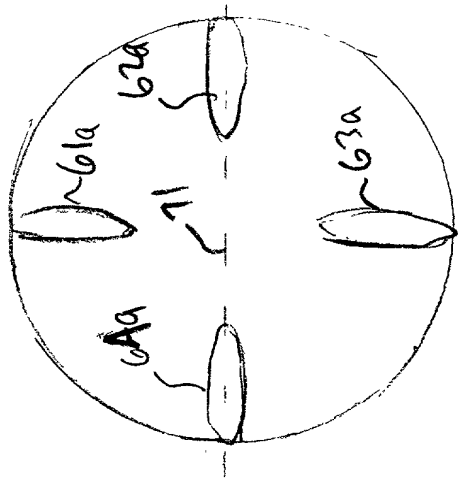


FIG. 3C

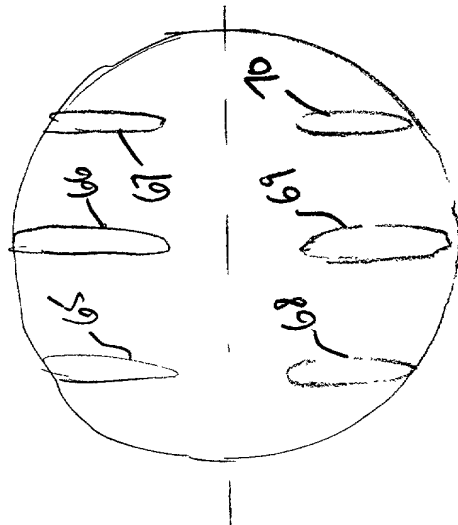


FIG. 3D

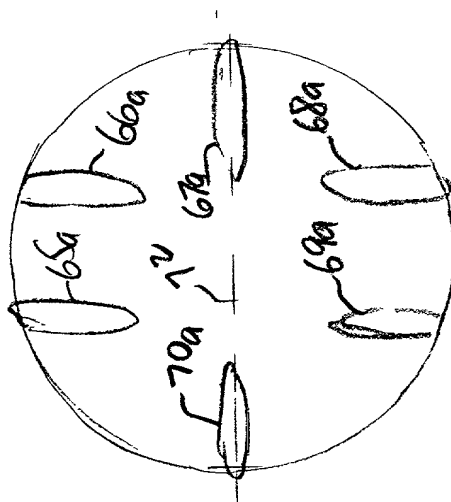


FIG. 3E

FIG. 4

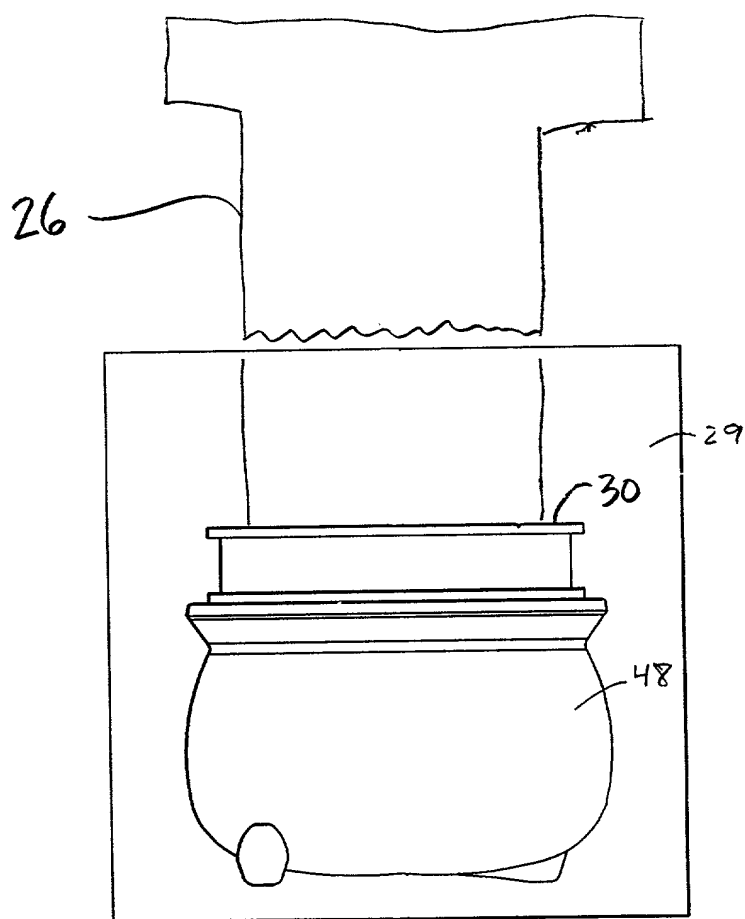
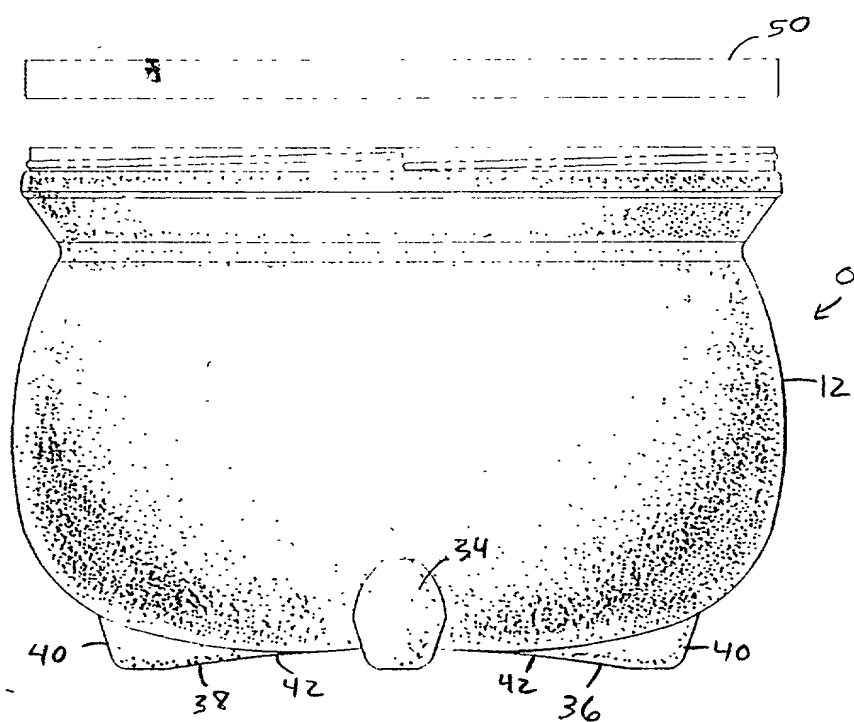


FIG. 5



DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

"MOLDABLE CONTAINER WITH BULGING SIDES AND FEET"

Case No. P99,1996, the specification of which

(check one) X is attached hereto.
 was filed on _____, as
Application Serial No. _____
and was amended on _____.
(if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims as amended by any amendment referred to above.

I acknowledge the duty to disclose to the United States Patent Office all information which is known to me to be material to the patentability of this application in accordance with Title 37, Code of Federal Regulations, 1.56¹.

I do not know and do not believe this invention was ever known or used in the United States of America before my or our invention thereof, or patented or described in any printed publication in any country before my or our invention thereof or more than one year prior to this application, that the same was not in public use or on sale in the United States of America more than one year prior to this application, and I believe that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representatives or assigns more than twelve months prior to this application, and that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns, except as identified below:

I hereby claim foreign priority benefits under Title 35, United States Code, 119 of any foreign application(s) for patent or inventor's certificate listed below

Prior Foreign Application(s)

Number

Country

Date

NONE

¹ (b) Under this section, information is material to patentability when it is not cumulative to information already of record or being made of record in the application, and

(1) It establishes, by itself or in combination with other information, a *prima facie* case of unpatentability of a claim; or

(2) It refutes, or is inconsistent with, a position the applicant takes in:

(i) Opposing an argument of unpatentability relied on by the Office, or

(ii) Asserting an argument of patentability.

A *prima facie* case of unpatentability is established when the information compels a conclusion that a claim is unpatentable under the preponderance of evidence, burden-of-proof standard, giving each term in the claim its broadest reasonable construction consistent with the specification, and before any consideration is given to evidence which may be submitted in an attempt to establish a contrary conclusion of patentability.

and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the above listed application on which priority is claimed:

Prior Foreign Application(s)

Number

Country

Date

NONE

If no priority is claimed, I have identified all foreign patent applications filed prior to this application:

Prior Foreign Application(s)

Number

Country

Date

NONE

And I hereby appoint Messrs. John D. Simpson (Registration No. 19,842), Dennis A. Gross (24,410), Robert M. Barrett (30,142), Steven H. Noll (28,982), Kevin W. Guynn (29,927), Robert M. Ward (26,517), Brett A. Valiquet (27,841), Edward A. Lehman (22,312), David R. Metzger (32,919), Todd S. Parkhurst (26,494), James D. Hobart (24,149), Melvin A. Robinson (31,870), Joseph P. Reagan (35,332), Michael R. Hull (35,902), Michael S. Leonard (37,557), William E. Vaughan (39,056), and Lewis T. Steadman (17,074) all members of the firm of Hill & Simpson, A Professional Corporation

Telephone: 312/876-0200

my attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith and direct that all correspondence be forwarded to:

Hill & Simpson

A Professional Corporation

85th Floor Sears Tower, Chicago, Illinois 60606

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first inventor GROVER JOHN MANDERFIELD, JR.

Inventor's signature

G. J. Manderfield, Jr.

Date

4/4/00

Residence

Mt. Prospect, Illinois 60056

Citizenship

United States

Post Office Address

101 South Elm Street

Mt. Prospect, Illinois 60056